

Work Order ID 114817

\*114817\*

Page 1

Item ID: D4728-055

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Cabin Lights #3

2 S  
\*4\*  
\*4\*

Start Date: 14/03/2014 Start Qty: 4.00

Cust Item ID:

Required Date: 28/03/2014 Req'd Qty: 4.00

Customer:

Reference:

Approvals:

Process Plan:

Date: 14-03-13

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4728

D

110

0.00

\*110\*

Outsource8

Memo

0.00

Outsource process- Eagle

Issue P/O to Eagle :

23732

Manufacture as per dwg

Ship to Eagle: qty of (1) D4638-1

Certificate of conformity required

cx 14/04/10 25

120

Receive & Inspect for Damage & Mat'l Certs

0.00

\*120\*

Packaging

Memo

0.00

Packaging

Inspect and check certificate of conformity

5x SP14-6-6

Work Order ID 114817

\*114817\*

Page 2

March-13-14 11:50:21 AM

Item ID: D4728-055 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Cabin Lights #3  
 Start Date: 14/03/2014 Start Qty: 4.00 \*4\* Cust Item ID:  
 Required Date: 28/03/2014 Req'd Qty: 4.00 \*4\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC4- 100% Inspect kits for completeness  Memo	0.00 0.00				S			
140 *140* Packaging Packaging	Identify as per dwg & Stock Location: _____  Memo	0.00 0.00							
150 *150* QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00 0.00							

Handwritten notes: 14/6/10, 14/6/11, 14-06-11, 14-06-11

# Picklist Print

March-13-14 11:50:39 AM

Page 1

Work Order ID: 114817

**\*114817\***

Parent Item: D4728-055

**\*D4728-055\***

Parent Item Name: Cabin Lights #3

Start Date: 14/03/2014

Required Date: 28/03/2014

Start Qty: 4.00

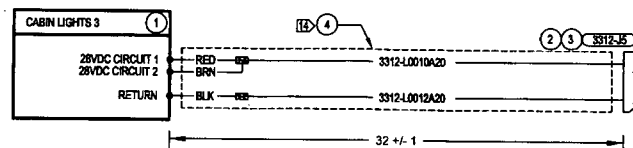
Required Qty: 4.00

Comments: IPP REV:A 12.11.09 NEW ISSUE DD VERF:JLM  
B 13/07/24 DWG. UPDATE DL VERIFIED BY:JLM

IPP REV.

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4638-1 <b>*D4638-1*</b> Led Light		Manufactured	No			B12/21	Each	0.0000		1/2 S C214/04/23	**		
D4728-055P <b>*D4728-055P*</b> Cabin Lights #3		Purchased	No				Each	0.0000		1/2 S 5x sp 14-6-6.	**		

LIST OF MATERIALS					
QTY PER	ITEM	PART NUMBER	DESCRIPTION	SUPPLIER	
	1	D4638-1	CABIN LIGHTS	DART	
	1	1-480303-0	CONNECTOR	TYCO ELECTRONICS	
	A/R (2)	60617-1	CONTACTS	TYCO ELECTRONICS	
	A/R (32)	XPF-1/4	EXPANDABLE SLEEVING	EDMO	



**D4728-055 CABIN LIGHT #3 ASSY.**

# **NOTES:**

- ALL NEW UNSHIELDED WIRE USE M22759/41-XX-9 TYPE WIRE UNLESS OTHERWISE SPECIFIED (M22759/41-XX-X IS NOT INTENDED TO BE USED IN SOLDER APPLICATIONS. SOLDERABILITY CAN BE ACHIEVED WITH THE PROPER SOLDER. USE CRIMP SPLICES FOR REPAIR).
- ALL NEW TWISTED SHIELDED CABLE USE M27500-XX-TGXT14 TYPE CABLE UNLESS OTHERWISE SPECIFIED.
- ALL WIRES 20 AWG UNLESS OTHERWISE SPECIFIED.
- IDENTIFY/CODE ALL WIRES AND CABLES IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- KEEP ALL JUMPERS, LOGIC STRAP, POWER, CHASSIS AND SIGNAL GROUND WIRES AS SHORT AS POSSIBLE.
- ALL SPLICES MUST CONFORM TO MIL-S-81824, OR EQUIVALENT AND BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL TERMINALS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL ELECTRICAL GROUNDING AND BONDING TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL CONNECTORS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ENSURE ALL UNUSED CONNECTOR CONTACTS ARE FILLED WITH SPARE PINS/sockets OR PLASTIC GROMMET SEALING PLUGS.
- A DOT (•) BEFORE A CONNECTOR CONTACT LETTER DENOTES LOWER CASE.
- UNITS: INCHES UNLESS OTHERWISE NOTED.
- IDENTIFY CONNECTORS WITH SHRINK SLEEVE LABELS.
- EQUIVALENT PARTS ARE ACCEPTABLE TO USE.

DESIGN	DA	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DA		
CHECKED	DE	DRAWING NO.	REV. D
MFG. APPR.	LI	D4728	SHEET 11 OF 15
APPROVED	DE	TITLE	SCALE
DE APPR.	DE	UTILITY INTERIOR WIRING HARNESS	NTS
DATE	14.01.09	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO23732

Purchase Order Date 4/9/2014

PO Print Date 4/29/2014

Page Number 13 of 14

Order From : VU-EAG002

EAGLE COPTERS MAINTENANCE LTD.  
823 MCTAVISH ROAD N E  
CALGARY, AB T2E 7G9  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone 403-250-7370

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency USD

FOB Destination-Collect

Line Total: \$1,75

33 D4728-055P

Cabin Lights #3

7/9/2014

Yes

7/9/2014

5.00 ✓

Each

\$350.00 \$1,75

\*\*\*NOTE\*\*\*

Manufacture as per drawing D4728 rev.D  
B114817

Line Total: \$1,75

34 71401-45

7/9/2014

No

7/9/2014

0.00

\$0.00

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER,

(DOCUMENTATION MAINTAINED BY SUPPLIER)

A011 DELEGATIONS - SUPPLIER VERIFICATION OF

DART AEROSPACE PRODUCT

A016 PERSONNEL QUALIFICATION

A018 ELECTRICAL EQUIPMENT

A025 CERTIFICATE OF CONFORMANCE

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

Note:

4/29/2014

# Eagle Copters Maintenance Ltd

823 McTavish Rd, NE  
Calgary, Alberta T2E 7G9  
Canada

Telephone: (403) 250-7370

Fax: (403) 250-7110

## Packing Slip

June 04, 2014

Shipment number: SH#14-001746  
Customer PO number: PO23732  
Ship To: Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Canada  
Phone: (613)632-5200

Ship Via: FED EX  
Carrier Terms:

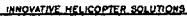
Waybill: 770188870921  
Customer PO number: PO23732

Item	Part Number	Part Description	Current Location	Qty	UOM	Serial Number	Lot Num
11	D4728-051P	CABIN LIGHTS #1	Eagle Avionic Systems	8	✓		
Work Order Number: 51207.26				rec'd 5x Eagle PO Number:			
12	D4728-051P	CABIN LIGHTS #1	Eagle Avionic Systems	5	✓		
Work Order Number: 51207.27				Eagle PO Number:			
13	D4728-053P	CABIN LIGHTS #2	Eagle Avionic Systems	8			
Work Order Number: 51207.29				rec'd 5x Eagle PO Number:			
14	D4728-053P	CABIN LIGHTS #2	Eagle Avionic Systems	5	✓		
Work Order Number: 51207.30				Eagle PO Number:			
15	D4728-055P	CABIN LIGHTS #3	Eagle Avionic Systems	8			
Work Order Number: 51207.32				rec'd 5x Eagle PO Number:			
16	D4728-055P	CABIN LIGHTS #3	Eagle Avionic Systems	5	✓		
Work Order Number: 51207.33				AP 14-6-6 Eagle PO Number:			

All Parts being sent on this packing slip have the original certification on file at Eagle Copters Ltd.

\* End of Report \*

>> denotes that the Packing Slip line item has already been printed.



ECML  
28  
AMD 6-81

Work Order Number: 51207

Cabin Harnesses

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

Item: 33 CABIN LIGHTS #3

**Squawk: 33.1**Discrepancy:Assemble D4728-055P As  
Per DWG D4728 Rev. D  
B114817Resolution:Assembled D4728-055P As  
Per DWG D4728 Rev. D  
B114817. Function tested  
serviceable.**33.1** Work Done By: Eric Olberg*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Graeme Rowe on 6/3/2014Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
1-480303-0	CONNECTOR		LT-14-002352	New	1
60617-1	CONTACT		LT-14-002050	New	3
XPF-1/4	EXPANDABLE SLEEVING		LT-14-007137	New	3

**Squawk: 33.2**Discrepancy:Assemble D4728-055P As  
Per DWG D4728 Rev. D  
B114817Resolution:Assembled D4728-055P As  
Per DWG D4728 Rev. D  
B114817. Function tested  
serviceable.**33.2** Work Done By: Eric Olberg*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Graeme Rowe on 6/3/2014Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
1-480303-0	CONNECTOR		LT-14-002352	New	1
60617-1	CONTACT		LT-14-002050	New	3
XPF-1/4	EXPANDABLE SLEEVING		LT-14-007137	New	3

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*

\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*



Work Order Number: 51207

Cabin Harnesses

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 33.3**Discrepancy:Assemble D4728-055P As  
Per DWG D4728 Rev. D  
B114817Resolution:Assembled D4728-055P As  
Per DWG D4728 Rev. D  
B114817. Function tested  
serviceable.**33.3** Work Done By: Eric Olberg*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Graeme Rowe on 6/3/2014Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
1-480303-0	CONNECTOR		LT-14-002352	New	1
60617-1	CONTACT		LT-14-002050	New	3
XPF-1/4	EXPANDABLE SLEEVING		LT-14-007137	New	3

**Squawk: 33.4**Discrepancy:Assemble D4728-055P As  
Per DWG D4728 Rev. D  
B114817Resolution:Assembled D4728-055P As  
Per DWG D4728 Rev. D  
B114817. Function tested  
serviceable.**33.4** Work Done By: Eric Olberg*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Graeme Rowe on 6/3/2014Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
1-480303-0	CONNECTOR		LT-14-002352	New	1
60617-1	CONTACT		LT-14-002050	New	3
XPF-1/4	EXPANDABLE SLEEVING		LT-14-007137	New	3

**Squawk: 33.5**Discrepancy:Assemble D4728-055P As  
Per DWG D4728 Rev. D  
B114817Resolution:Assembled D4728-055P As  
Per DWG D4728 Rev. D  
B114817. Function tested  
serviceable.**33.5** Work Done By: Eric Olberg*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Graeme Rowe on 6/3/2014Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
1-480303-0	CONNECTOR		LT-14-002352	New	1
60617-1	CONTACT		LT-14-002050	New	3
XPF-1/4	EXPANDABLE SLEEVING		LT-14-007137	New	3

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\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*